

Tornos GT13



The contents of this manual are relative to GO2cam version:

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Summary

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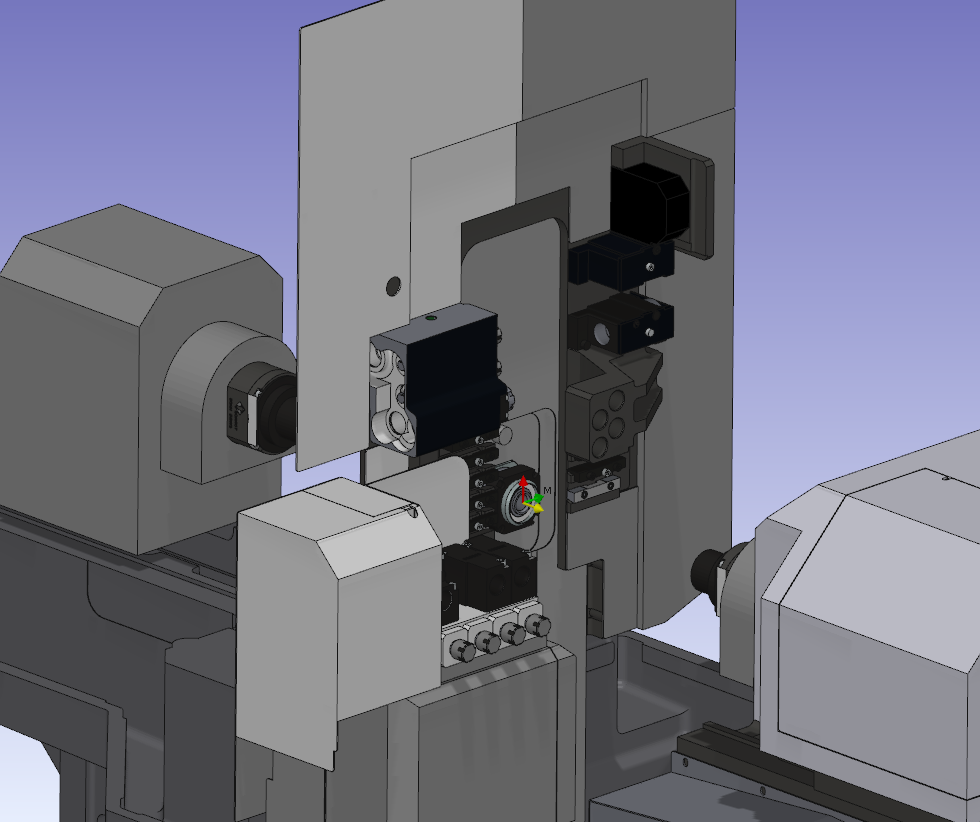
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# Machine description

The package has been validated only for the configuration bellow with the part installed with package.



# Output Explanation

## G800

G800 A B C D E F

|  |  |  |
| --- | --- | --- |
| **Parameter** | **Description** | **Picture** |
| A | Stock diameter |  |
| B | Part length |  |
| C | Part length in rework |  |
| D | Feeding allowance |  |
| E | Frontwork facing allowance |  |
| F | Rework facing allowance |  |

## G801

G801 A B C D E F I

|  |  |  |
| --- | --- | --- |
| **Parameter** | **Description** | **Picture** |
| A | Cut off parting tool number |  |
| B | Cut off tool width |  |
| C | Cut off tool angle |  |
| D | Spindle mode |  |
| E | Spindle speed according with D parameter |
| F | Initial feedrate |  |
| I | Maximum spindle speed |  |